11.2 REMOVAL/INSTALLATION INSTRUCTIONS

HARD DRIVE CONTROLLER BOARD REMOVAL

1. Turn off the machine and disconnect AC power (5.1).
2. Remove chassis hood (5.1).
3. Remove the two diagonal braces from the right side of the machine.
4. Remove the power plug and the three ribbon cables from the hard disk controller board. Label these to insure correct replacement.
5. Remove the three screws that attach the hard disk controller board and the drive shield.
6. Remove the board.

HARD DRIVE CONTROLLER BOARD INSTALLATION

1. Position the hard disk controller board so that the mounting holes in the board are aligned with the holes in the drive shield.
2. Insert the three screws and tighten securely.
3. Replace the power plug and the three ribbon cables.
4. Replace the two diagonal braces.
5. Replace the chassis hood (5.1).